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ITEM	QTY -041	P/N	DESCRIPTION
X	X	D5222-041	WEARPLATE ASSEMBLY
1	1	D5222-1	R22 WEARPLATE
2	2	D4379-5	WEARPLATE CUP
3	A/R	2059B	HARDCOAT

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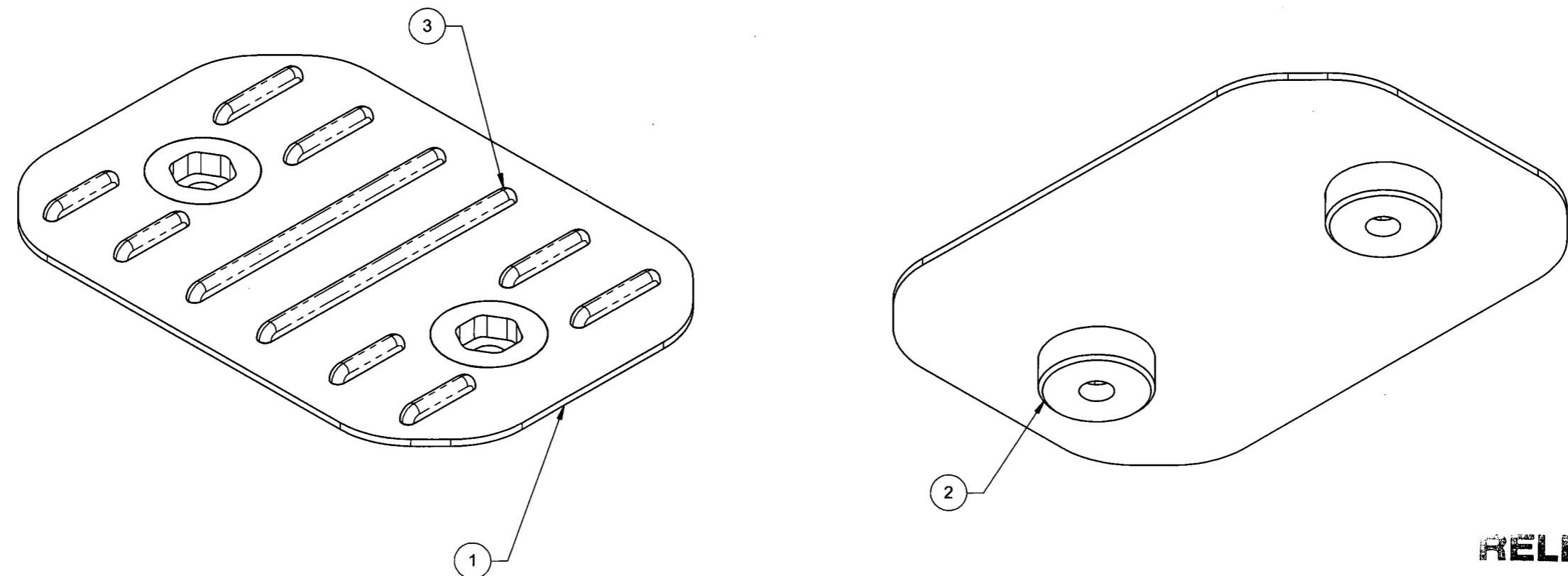
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D5222-041 WEARPLATE ASSEMBLY

**RELEASED**

2015 FEB 23  
E&N 15-529 up

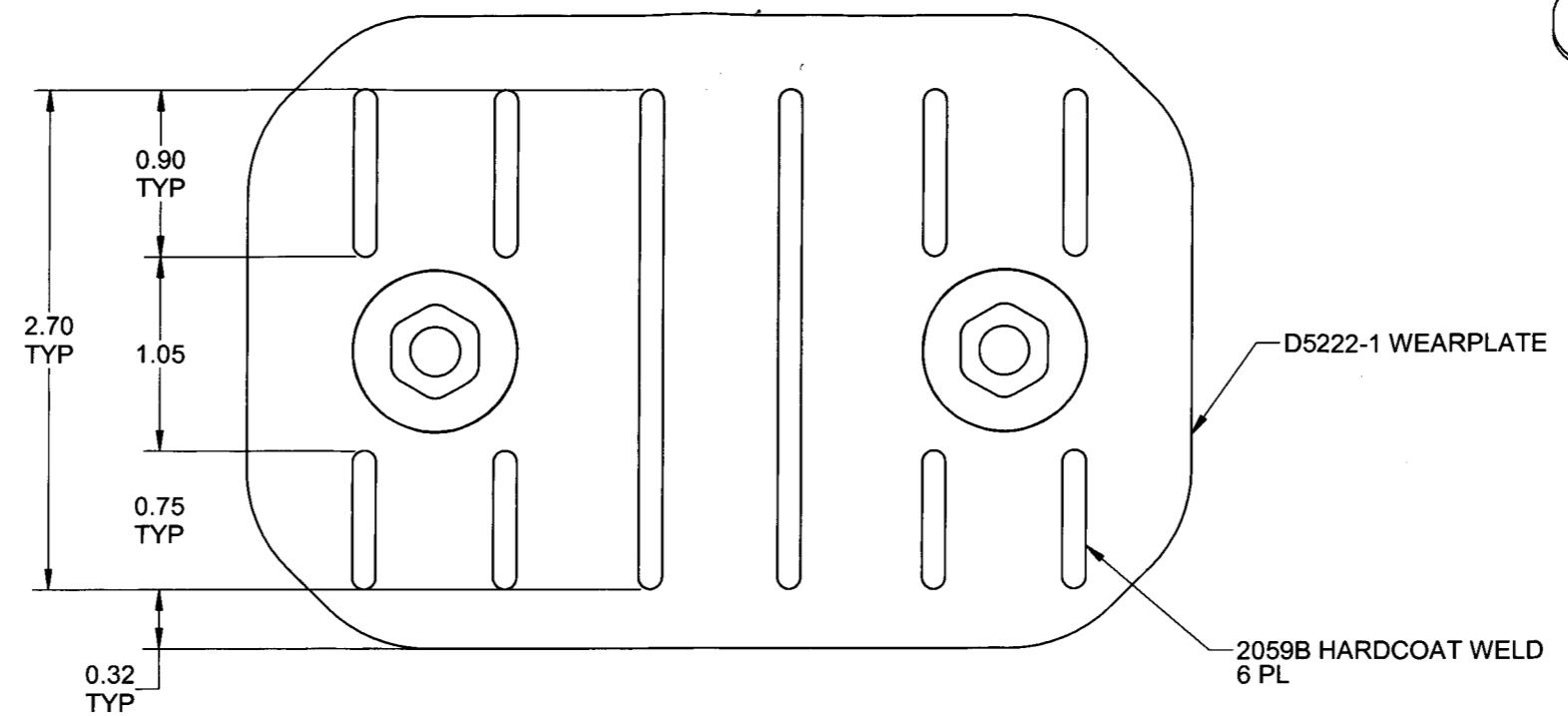
APPROVED

A	NEW ISSUE	VS	15.02.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF		
MFG. APPR.	DD		
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	15.02.04	COPRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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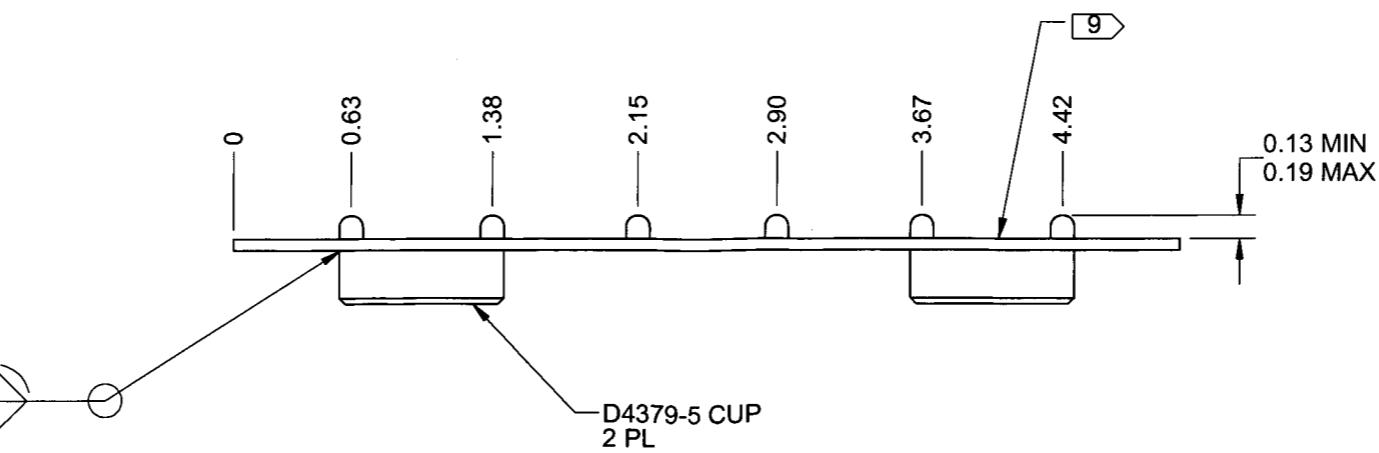
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**RELEASED**  
2015 FEB 23

NOTES:  
1) MATERIAL: N/A  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1  
7) WEIGHT: 0.42 lbs  
8) WELDING PER QSI 004  
9) D4379-5 FLUSH WITH SURFACE

**D5222-041 WEARPLATE  
WELDING DETAIL**

APPROVED

DESIGN	VS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	RF	DRAWING NO. <b>D5222</b>
MFG. APPR.	DD	REV. A SHEET 2 OF 3
APPROVED	HS	TITLE <b>WEARPLATE</b>
DE APPR.	DS	SCALE NTS
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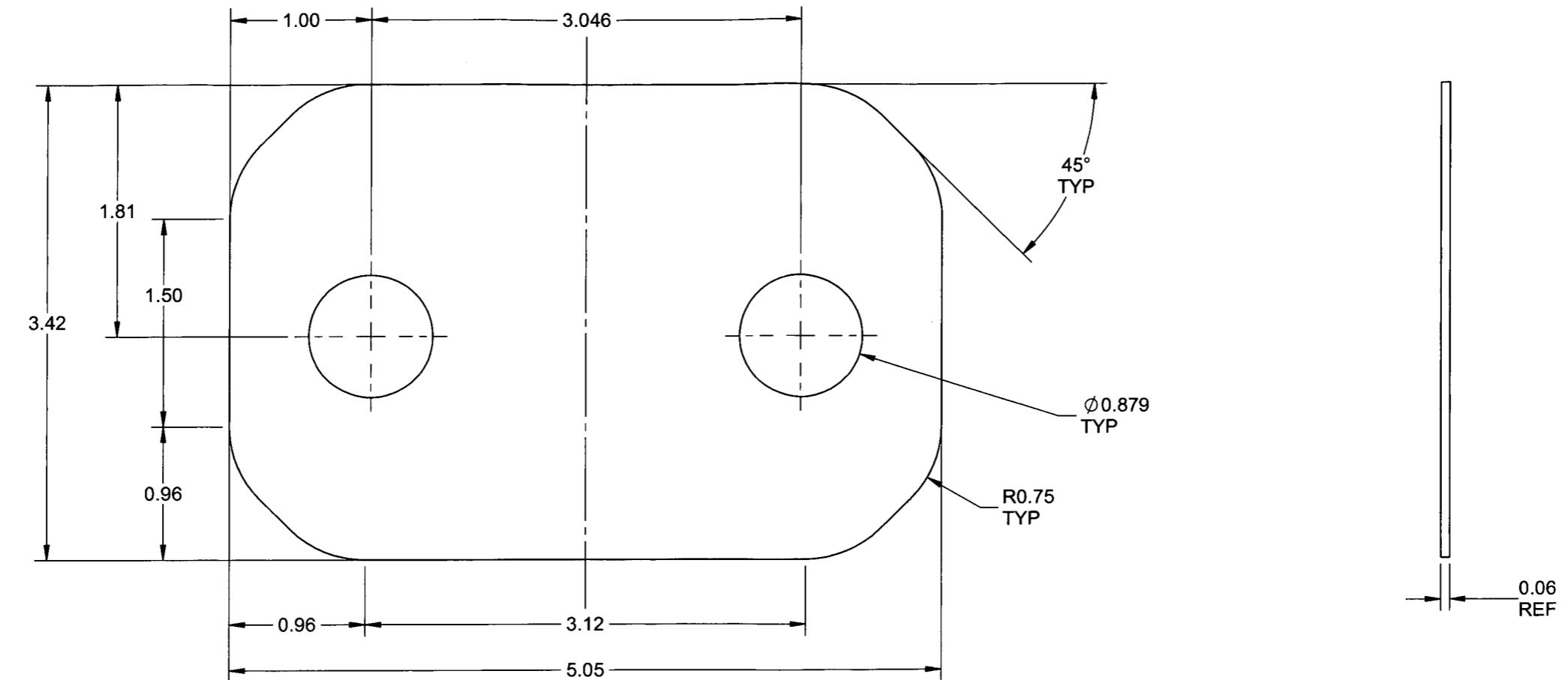
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D5222-1 R22 WEARPLATE

**RELEASED**

2015 FEB 23

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, 16 GAUGE (0.063 THICK)  
PER AMS 5513 (304) OR 5524 (316) OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S16GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.27 lbs

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	RF	
MFG. APPR.	DD	
APPROVED	HS	TITLE
DE APPR.	DS	WEARPLATE
DATE	15.02.04	SCALE
		NTS

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